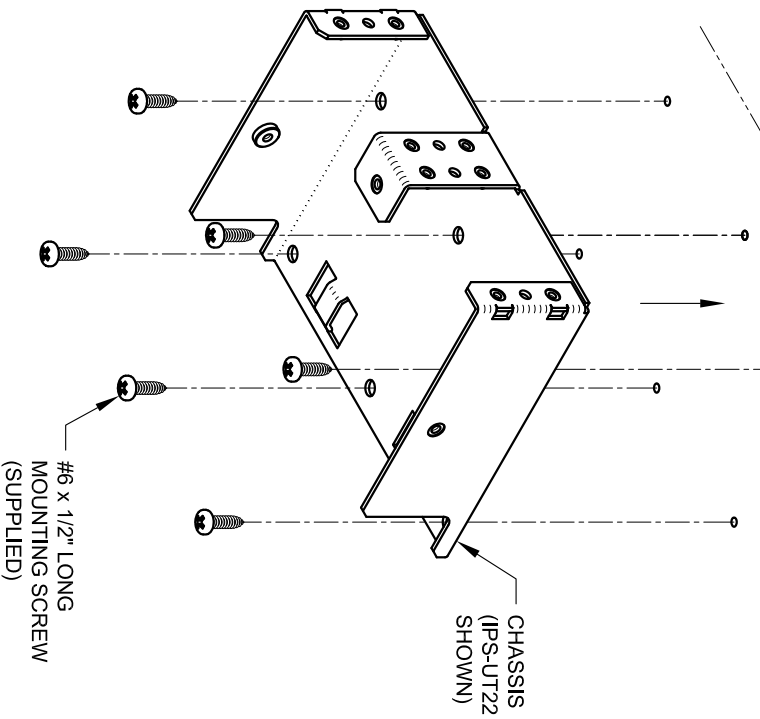


# STEP 1: SEPARATE COVER AND CHASSIS, SET SCREWS ASIDE.

# STEP 2:

CUSTOMER-DETERMINED SET-BACK FOR FRONT FACE OF IPS INSERTS

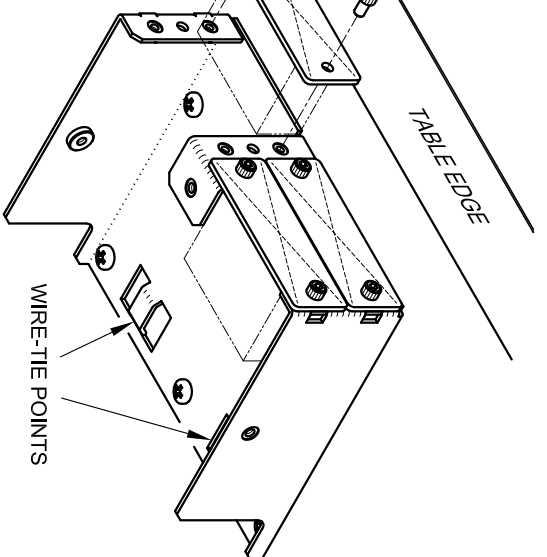
USE CHASSIS AS A TEMPLATE TO MARK TABLE UNDERSIDE AND DRILL 5/64" DIA. (#47) x 1/4" DEEP HOLES ON MARKS



# STEP 3:

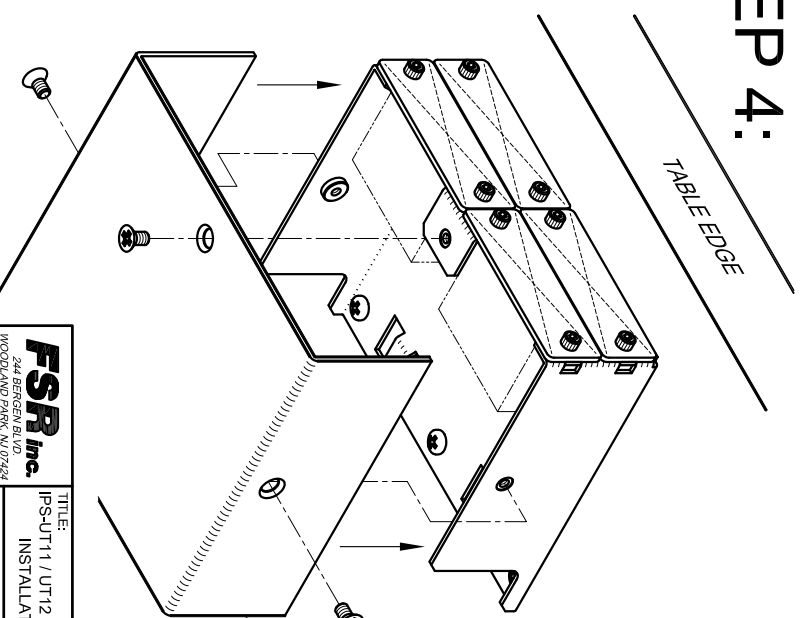
#4-40 SCREW (SUPPLIED WITH IPS INSERT)

INSTALL IPS INSERTS AND MAKE WIRE CONNECTIONS AS REQUIRED



# STEP 4:

RE-ATTACH COVER TO CHASSIS



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