

1. INSTALL THE 4" POKE-THRU IN THE FLOOR, ORIENTING THE POKE-THRU IN IT'S HOLE SO THAT THE TWO UPPER ATTACHMENT SCREW THREADS ALIGN THE TRANSITION BOX IN THE DESIRED RACEWAY DIRECTION ON THE FLOOR.
2. TEMPORARILY PLACE THE TRANSITION BOX CHASSIS ASSEMBLY OVER THE POKE-THRU, ALIGNED AS DESIRED, AND MARK THE CENTERLINE LOCATIONS OF THE DESIRED QUANTITY OF CHASSIS ASSEMBLY FLOOR-MOUNTING SCREWS, THRU THE HOLES IN THE (4) EMBOSSES IN EACH CORNER OF THE CHASSIS ASSEMBLY. ONCE MARKED, REMOVE THE CHASSIS ASSEMBLY AND DRILL THE APPROPRIATE-SIZED PILOT HOLES FOR THE SCREWS TO BE USED.
3. ENSURE THE SMALL DUAL-OFFSET GAP-FILLER PIECE, P/N 54633, IS SLIPPED INTO PLACE IN THE TOP CENTER OF THE POKE-THRU'S DIVIDER.
4. ALSO ENSURE THAT A STRAIGHT FOAM PIECE IS ATTACHED TO THE BOTTOM OF THE TRANSITION BOX CHASSIS ASSEMBLY, IN IT'S PROPER LOCATION - THIS FOAM PIECE IS TO CLOSE ANY GAPS ABOVE THE POKE-THRU DIVIDER.
5. PLACE THE 5" DIAMETER WATER-SEAL FOAM RING IN IT'S PROPER LOCATION ON THE FLOOR, CO-AXIALLY ALIGNED WITH THE POKE-THRU HOLE.
6. INSTALL THE CHASSIS ASSEMBLY DOWN ONTO THE FOAM, ALIGNING THE FLOOR-MOUNTING EMBOSSES WITH THE PREVIOUSLY-DRILLED HOLES, AND INSTALL THE TWO SCREWS THAT ATTACH THE CHASSIS ASSEMBLY TO THE POKE-THRU, TO HELP HOLD THE CHASSIS ASSEMBLY IN PLACE.
7. FASTEN THE CHASSIS ASSEMBLY DOWN TO THE FLOOR WITH MINIMUM OF 2 FLOOR ATTACHMENT SCREWS.
8. INSTALL THE RACEWAY ONTO THE (2) CHASSIS ASSEMBLY TABS, AND SECURE WITH THE (2) SET SCREWS PROVIDED. FURTHER SECURE THE RACEWAY TO THE FLOOR AS NECESSARY.
9. WIRE IN ACCORDANCE WITH NEC AND LOCAL ELECTRICAL CODE, ENSURING HIGH-VOLTAGE AND LOW-VOLTAGE WIRING ARE ALWAYS SEPARATED.
10. INSTALL THE RACEWAY COVER, RIGHT AGAINST THE RACEWAY-ENTRANCE WALLS OF THE TRANSITION BOX'S CHASSIS ASSEMBLY. TRANSITION BOX COVER IS DESIGNED TO OVERLAP CUT EDGE OF RACEWAY COVER.
11. INSTALL THE TRANSITION BOX COVER WITH THE (4) SCREWS PROVIDED.

